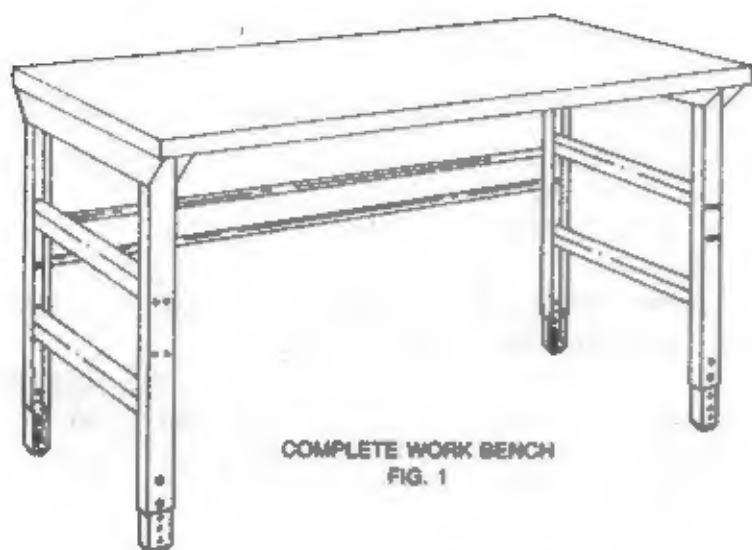
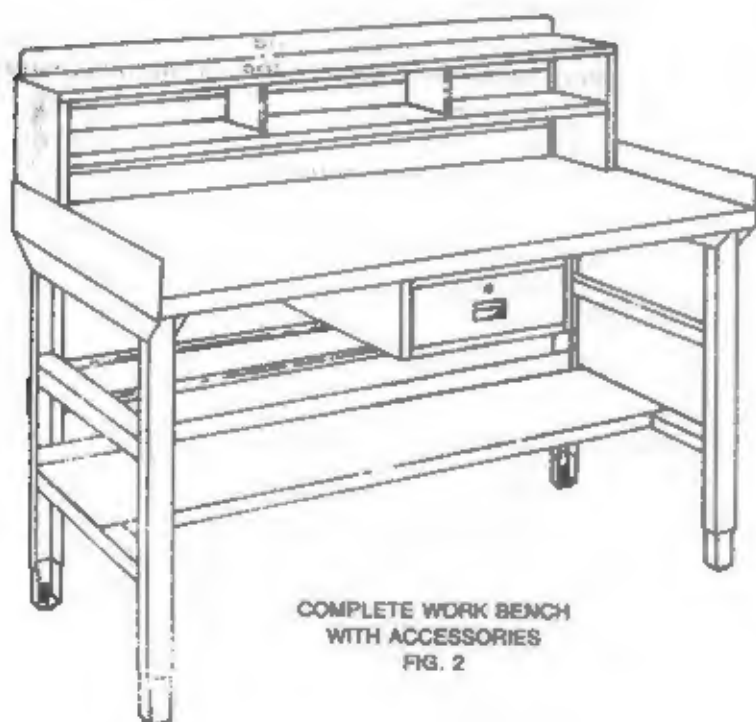


# Premier WORKBENCH

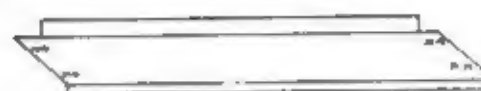
BY EDSAL



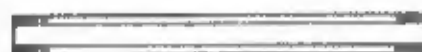
COMPLETE WORK BENCH  
FIG. 1



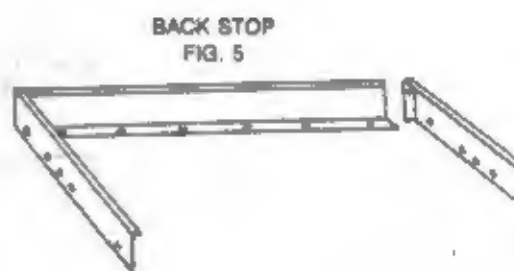
COMPLETE WORK BENCH  
WITH ACCESSORIES  
FIG. 2



LOWER SHELF  
FIG. 3

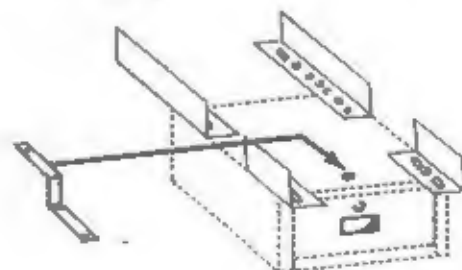


STRINGER  
FIG. 4



BACK STOP  
FIG. 5

STACKING DRAWER  
FIG. 6



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# AND ACCESSORIES



ADJUSTABLE BENCH LEG

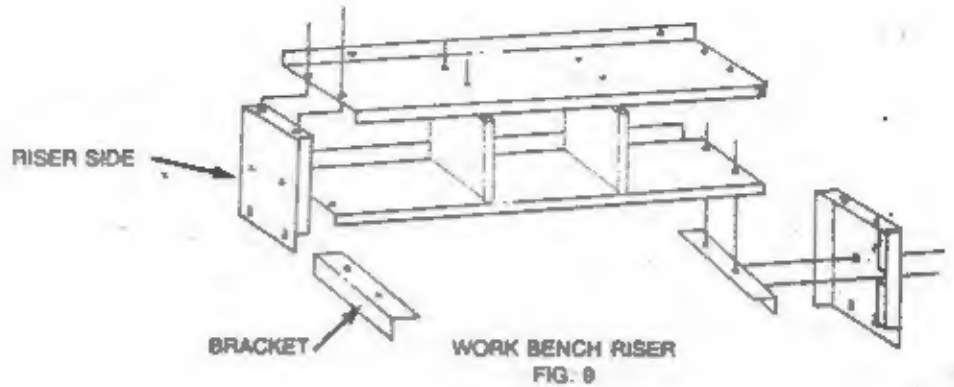
FIG. 7

LEG EXTENSION

END STOPS



SHOP TOP, PLASTIC LAMINATED, OR MAPLE TOP  
FIG. 8



RISER SIDE

BRACKET

WORK BENCH RISER  
FIG. 9

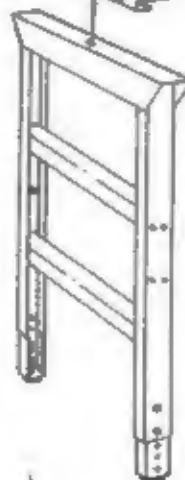


DIVIDER  
FIG. 10

SIDE RAIL



STEEL TOP



LEG

STEEL TOP AND LEG ASSEMBLY  
FIG. 11

# Premier

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## ASSEMBLY INSTRUCTIONS

### PL 3503 and PL 3504 - Bench Legs FIG. 7

1. Assemble 1 extension to the foot of each leg by placing an extension with the weldnut down, inside the foot and securing at the desired location with (2)  $\frac{1}{4}$ -20 x  $\frac{1}{2}$ " bolts and nuts.
2. Attach a leg leveler to each extension.

### PTA 3500 - PTA 3501 -

### PTA 3502/Steel Bench Tops FIG. 11

1. Place bench top on horses or protected work surface with the top side facing down.
2. Bolt one side rail to the top of the leg in center hole using one  $\frac{1}{4}$ -20 x  $\frac{1}{2}$ " bolt and nut keeping the edge of the top rail flush with the side of the leg. Only make connection with nut and bolt. DO NOT TIGHTEN.
3. Insert the top side rail with leg attached into ends of steel top. Align the holes at end of bench leg with holes in top and secure with four (4)  $\frac{1}{4}$ -20 x  $\frac{1}{2}$ " bolts and nuts. Hand tighten nuts only.
4. When assembling 36" x 72" bench, one additional top side rail is furnished as a stiffener. Invert rail, position in center of steel bench top and fasten through matching holes in front and back flanges of top. Now tighten all nuts and bolts.

### PS 3513 and PS 3514 FIG. 4 Bench Stringers

1. Assemble stringer to the outside of the rear legs with (4)  $\frac{1}{4}$ -20 x  $\frac{1}{2}$ " bolts and nuts.
2. Turn unit over and adjust leg levellers if necessary.

### PR 3505 and PR 3506 - Bench Risers FIG. 9

1. Assemble 1 bracket to the underside of lower shelf with (2)  $\frac{1}{4}$ -20 x  $\frac{1}{2}$ " bolts and nuts using the two hole side of the bracket. Repeat at other end.
2. Fit the front return of the shelf assembly into the notches of the sides and attach the shelf assembly to the left and right sides with (4)  $\frac{1}{4}$ -20 x  $\frac{1}{2}$ " bolts and nuts.
3. Connect the side and shelf assembly to bench top and side rail assembly using (4)  $\frac{1}{4}$ -20 x  $\frac{1}{2}$ " bolts and nuts. For non-steel tops, use (4) #14 x  $\frac{3}{4}$ " woodscrews.

### Tools Necessary for Assembly

Blade Screwdriver,  $\frac{7}{16}$ " Wrench or Nutdriver,  
Drill,  $\frac{1}{8}$ " Drill Bit, Protected Work Surface.

4. Attach the remaining shelf to the top of the side using (4)  $\frac{1}{4}$ -20 x  $\frac{1}{2}$ " bolts and nuts.
5. Place the dividers with the curled front forward, between the shelves and secure with (8)  $\frac{1}{4}$ -20 x  $\frac{1}{2}$ " bolts and nuts. (FIG. 10)

### PS 3507 and PS 3508 - Lower Shelves FIG. 3

1. Place lower shelf on desired cross member of leg and secure with (4)  $\frac{1}{4}$ -20 x  $\frac{1}{2}$ " bolts and nuts in either of two positions.

### PBE 3509 - PBE 3510 - PBE 3511/Back and End Stops FIG. 5

NOTE: When assembling with a riser, the riser is assembled first, and the end stops are outside of the riser sides. Some bolts and nuts and screws are used for both riser and back/end stop assembly. When assembling to a non-steel top use #14 x  $\frac{3}{4}$ " woodscrews.

1. Assemble the end stops to the back stop by inserting the top edge of the flange of the end stops under the folded flange of the back stop and connecting with (2)  $\frac{1}{4}$ -20 x  $\frac{1}{2}$ " bolts and nuts. If a riser has already been assembled the bolts will also pass through the back holes on the riser sides). DO NOT tighten bolts down.
2. Assemble the end stops and the back stop to the table top. For steel tops, use  $\frac{1}{4}$ -20 x  $\frac{1}{2}$ " bolts and nuts.
3. Align and tighten all bolts and nuts and screws.

### PSD 3512 - Stacking Drawer FIG. 6

1. Remove drawer from case.
2. If using a padlock, remove knockout from the drawer front and assemble the hasp to the underside of the case top at the center hole using one (1)  $\frac{1}{4}$ -20 x  $\frac{1}{2}$ " bolt and nut.
3. For assembly to steel top, bolt two (2) short brackets to the top front of the case and two (2) long brackets to the rear top of the case using four (4)  $\frac{1}{4}$ -20 x  $\frac{1}{2}$ " bolts and nuts. Secure this assembly to the steel top flanges with four (4) additional  $\frac{1}{4}$ -20 x  $\frac{1}{2}$ " bolts and nuts.
4. For assembly to non-steel top, use four (4) #14 x  $\frac{3}{4}$ " woodscrews to attach case to top. Mark holes and drill for easier assembly.
5. Assemble drawer to case and when drawer is  $\frac{3}{4}$  of the way open, push out one (1) tab on each side of the drawer to create drawer stops.

# WORKBENCH AND ACCESSORIES

Parts Lists (Add Letter Identifying Color (B) Blue (T) Tan)

## PTA 3500 30" x 60" Steel Bench Top

- 1 Top 30" x 60" #4055
- 2 Side Rails 29 $\frac{3}{4}$ " #2120
- 1 Stringer 59 $\frac{1}{2}$ " #7031
- 14  $\frac{1}{4}$ -20 x  $\frac{1}{2}$ " Bolts #F14205S
- 14  $\frac{1}{4}$ -20 Nuts #F1420N

## PTA 3501 30" x 72" Steel Bench Top

- 1 Top 30" x 72" #4056
- 2 Side Rails 29 $\frac{3}{4}$ " #2120
- 1 Stringer 71 $\frac{1}{2}$ " #7032
- 14  $\frac{1}{4}$ -20 x  $\frac{1}{2}$ " Bolts #F14205S
- 14  $\frac{1}{4}$ -20 Nuts #F1420N

## PTA 3502 36" x 72" Steel Bench Top

- 1 Top 36" x 72" #4057
- 3 Side Rails 35 $\frac{3}{4}$ " #2121
- 1 Stringer 71 $\frac{1}{2}$ " #7032
- 16  $\frac{1}{4}$ -20 x  $\frac{1}{2}$ " Bolts #F14205S
- 16  $\frac{1}{4}$ -20 Nuts #F1420N

## PL 3503 30" Bench Legs Part No. & Dim.

- 2 Legs #PL30
- 4 Extensions 7 $\frac{1}{8}$ " #PLEX
- 4 Leg Levellers #LL381678
- 8  $\frac{1}{4}$ -20 x  $\frac{1}{2}$ " Bolts #F14205S
- 8  $\frac{1}{4}$ -20 Nuts #F1420N

## PL 3504 36" Bench Legs Part No. & Dim.

- 2 Legs #PL36
- 4 Extensions 7 $\frac{1}{8}$ " #PLEX
- 4 Leg Levellers #LL381678
- 8  $\frac{1}{4}$ -20 x  $\frac{1}{2}$ " Bolts #F14205S
- 8  $\frac{1}{4}$ -20 Nuts #F1420N

## PR 3505 60" Bench Riser

- 2 Riser Shelves 60" #5112
- 1 LH Side #2100
- 1 RH Side #2101
- 2 Dividers #8024
- 2 Brackets #7542
- 20  $\frac{1}{4}$ -20 x  $\frac{1}{2}$ " Bolts #F14205S
- 20  $\frac{1}{4}$ -20 Nuts #F1420N
- 4 #14 x  $\frac{3}{4}$ " Woodscrews #F1434SM

## PR 3506 72" Bench Riser

- 2 Riser Shelves 72" #5113
- 1 LH Side #2100
- 1 RH Side #2101
- 2 Dividers #8024
- 2 Brackets #7542
- 20  $\frac{1}{4}$ -20 x  $\frac{1}{2}$ " Bolts #F14205S
- 20  $\frac{1}{4}$ -20 Nuts #F1420N
- 4 #14 x  $\frac{3}{4}$ " Woodscrews #F1434SM

## PS 3507 60" Lower Shelf

- 1 Lower Shelf #5110
- 4  $\frac{1}{4}$ -20 x  $\frac{1}{2}$ " Bolts #F14205S
- 4  $\frac{1}{4}$ -20 Nuts #F1420N

## PS 3508 72" Lower Shelf

- 1 Lower Shelf #5111
- 4  $\frac{1}{4}$ -20 x  $\frac{1}{2}$ " Bolts #F14205S
- 4  $\frac{1}{4}$ -20 Nuts #F1420N

## PBE 3509 Back/End Stop 30" x 60"

- 1 Back Stop 60" #1041
- 1 Left End Stop 30" #2104
- 1 Right End Stop 30" #2105
- 18  $\frac{1}{4}$ -20 x  $\frac{1}{2}$ " Bolts #F14205S
- 18  $\frac{1}{4}$ -20 Nuts #F1420N
- 16 #14 x  $\frac{3}{4}$ " Woodscrews #F1434SM

## PBE 3510 Back/End Stop 30" x 72"

- 1 Back Stop 72" #1042
- 1 Left End Stop 30" #2104
- 1 Right End Stop 30" #2105
- 20  $\frac{1}{4}$ -20 x  $\frac{1}{2}$ " Bolts #F14205S
- 20  $\frac{1}{4}$ -20 Nuts #F1420N
- 18 #14 x  $\frac{3}{4}$ " Woodscrews #F1434SM

## PBE 3511 Back/End Stop 36" x 72"

- 1 Back Stop 72" #1042
- 1 Left End Stop 36" #2103
- 1 Right End Stop 36" #2102
- 20  $\frac{1}{4}$ -20 x  $\frac{1}{2}$ " Bolts #F14205S
- 20  $\frac{1}{4}$ -20 Nuts #F1420N
- 18 #14 x  $\frac{3}{4}$ " Woodscrews #F1434SM

## PSD 3512 Stacking Drawer

- 1 Case #8216
- 1 Drawer #PSD3512
- 1 Hasp #9936
- 2 Short Brackets #7543
- 2 Long Brackets #7544
- 9  $\frac{1}{4}$ -20 x  $\frac{1}{2}$ " Bolts #F14205S
- 9  $\frac{1}{4}$ -20 Nuts #F1420N
- 4 #14 x  $\frac{3}{4}$ " Woodscrews #F1434SM

## PS 3513 60" Bench Stringer

- 1 Stringer 59 $\frac{1}{2}$ " #7031
- 4  $\frac{1}{4}$ -20 x  $\frac{1}{2}$ " Bolts #F14205S
- 4  $\frac{1}{4}$ -20 Nuts #F1420N

## PS 3514 72" Bench Stringer

- 1 Stringer 71 $\frac{1}{2}$ " #7037
- 4  $\frac{1}{4}$ -20 x  $\frac{1}{2}$ " Bolts #F14205S
- 4  $\frac{1}{4}$ -20 Nuts #F1420N

NO "B": Steel tops include a stringer. Stringer must be ordered separately for maple, plastic, and shop tops. (FIG. 8)  
Use wood screws provided. For easier assembly drill starter holes.